

1. Reading your stock file from the ECM:

To read your stock file from the ECM begin by plugging the Tuner into the OBD-II port under your dash. Turn the key to the run position but do not start the vehicle. The tuner will then power up and the first screen will be “READ DTCs” using the next button scroll down until you see “Read 1 E35B” . Select this option using the ok button. The tuner will begin reading out your stock file and will count from 0% to %100. Once the file is read, the tuner will display a message saying “Ignition Off Now” turn the key to the off and press ok. The tuner will count down from 15, once it is at zero you can start the vehicle.

2. Flashing calibrations into the ECM:

Once you have read out your stock file, you are now ready to load a calibration into the ECM. Once again, plug the tuner into the OBD-II port and turn the key to run with the engine off. This time scroll down until you come to the section of tunes that begin with “Full” not “Program”. Once in the full section you can scroll through the tunes until you find the file you want to load into the ECM (e.g. full 1tow). The first time you flash a calibration into the ECM the tuner will ask if you want to license the Tuner. Select the yes button, this ties the tuner to your ECM so that files can be loaded. The tuner will then load the file counting up from 0% to %100. The tuner will then display the “Ignition Off Now” message, turn the ignition off and press ok. The tuner will count down from 15, once finished the new tune file will be in your ECM and you may drive the truck.

Changing Power Levels:

Once you have flashed the first file in you can change power levels by turning the key to run with the engine off and scrolling down to the “program” power level that you want to load. Press ok and the tuner will flash the new power tune into the truck. This will take approximately 90 seconds. The tuner will then display the “Ignition off now” screen. Turn off the key and press ok and the tuner will count down from 15 and then display the program screen again. You can now unplug the tuner and drive the vehicle. Power levels are: tow (50hp), economy (75hp), street (100hp)

3. Reading and Clearing DTCs

To read DTCs, plug the tuner into the OBD-II port and turn the ignition to run, the first screen will be “Read DTCs”. Press the ok button and the tuner will display any DTCs present in the ECM.

To clear DTCs, scroll down to the “Clear DTCs” option. Press the ok button, the tuner will ask you if you are sure select ok and the tuner will then clear the DTCs in the truck. You will hear three chimes from the dash and the check engine light will flash. Turn off the ignition and wait 10 seconds, turn the ignition back to run and start the truck. If the check engine light is still illuminated repeat the previous steps again.

If you have any questions on using your Tuner please contact us at:  
423-815-5582 or [anarchydiesel@yahoo.com](mailto:anarchydiesel@yahoo.com)